

## COMPLETE JOINT EFFORT®

COMPLETE JOINT EFFORT is a sodium-free formula providing the optimum potency and the ideal forms (all sulfate) of the most essential ingredients for the maintenance and repair of healthy joint tissue.

THIS UNIQUE FORMULA BEGINS WITH CLINICALLY-ESTABLISHED LEVELS AND IDEAL FORMS OF THE MOST WELL-RESEARCHED NATURAL INGREDIENTS FOR JOINT HEALTH: Glucosamine Sulfate (1,500 mg) and Chondroitin Sulfate (1,200 mg). Glucosamine and Chondroitin have been the subject of thousands of published articles and extensive international recognition; however, they are not medicines to treat joint ailments, but more importantly represent the vital molecules that comprise the unique structure of all joint tissue – healthy or not. Moreover, the benefits of Glucosamine and Chondroitin have also been shown to extend beyond our joints and are also essential for the resiliency of other “elastic” tissues in the body, such as the skin, arteries, veins and heart valves. Glucosamine Sulfate has long been viewed as the first line of natural defense for joint tissues, but unlike ordinary joint products, we refuse to use cheap and unproven Glucosamine HCl (Hydrochloride). We only use the form of Glucosamine established in the scientific literature – Glucosamine Sulfate. We also use uniquely sodium-free Chondroitin Sulfate, which eliminates the risks of added sodium and instead provides the benefits of 70 mg of essential calcium. Sadly, typical joint products use inferior sources of both Glucosamine and Chondroitin, which do not possess the benefits of the research-established Glucosamine Sulfate while common sodium chondroitin sulfate can adversely affect blood pressure and heart health by delivering unwanted sodium.

GLUCOSAMINE AND CHONDROITIN ARE THE VERY “BRICKS AND MORTAR” OF OUR JOINTS, WITHOUT WHICH OUR BODY CANNOT CREATE, MAINTAIN AND REPAIR JOINT TISSUE. By providing these two essential structural molecules in their optimum forms and at their ideal potencies, we deliver maximum benefits to joint structure, health and function. Our joints never cease working and our uniquely formulated Complete Joint Effort delivers the proper tools at their proven levels and in their ideal forms to help us combat the consequences of a lifetime of wear and tear. Our Complete Joint Effort is uniquely All Sulfate, Sodium-Free and Additive-Free making it unlike any joint product in the world.

These statements have not been evaluated by the Food and Drug Administration. This product is not intended to diagnose, treat, cure or prevent any disease.



### The Perma-Fresh Packet.

To retain potency, vitamins must be protected from light, moisture and oxygen. Sadly, ordinary packeting materials do not effectively do so. Our unique Perma-Fresh Packet is constructed from multiple layers of specialized materials to safeguard the potency of your vitamins and provide the protection they, and you, deserve.

For over 45 years, ProCaps Laboratories have been producing exceptionally pure and effective products to meet the uncompromising standards of health-conscious individuals and medical professionals. ProCaps is one of very few companies that actually make their own products and do so in their own US-based, 100% solar-powered facility. The ProCaps facility is among the world’s largest private solar installations, possessing zero carbon footprint, which makes ProCaps products perfect for both you *and* the planet.

Since 1979, Unsurpassed Purity, Quality and Efficacy.  
100% SOLAR PRODUCTION · ZERO CARBON FOOTPRINT



QUESTIONS? REORDERS? 800.800.1200 PROCAPS.COM

Manufactured by ProCaps Labs, Henderson, NV 89011

PROCAPS®

The Informed Choice. Since 1979.

# COMPLETE JOINT EFFORT®

All Sulfate · Sodium-Free · Ultra-Mild

1,500 mg Glucosamine Sulfate  
1,200 mg Chondroitin Sulfate



60 PERMA-FRESH PACKETS™

Dietary Supplement  
300 Easy-to-Swallow Capsules

**SUGGESTED USE** Consume one packet (5 capsules) daily—preferably with food. You can decrease your intake based upon your needs and as guided by your health care provider. **For questions about the use of this product call 800.800.1200.**

## Supplement Facts

Serving Size 1 Packet (5 Capsules)  
Servings Per Container 60

Amount Per Serving	% DV*	
Vitamin C (as ascorbyl palmitate)	10 mg	11%
Calcium (from calcium chondroitin sulfate)	70 mg	5%
Potassium (from potassium glucosamine sulfate)	230 mg	5%
Glucosamine Sulfate as potassium glucosamine sulfate	1,500 mg 2,000 mg	†
Calcium Chondroitin Sulfate	1,200 mg	†

\* Percent Daily Values (% DV). † Daily Value not established.

Other Ingredients: Natural plant cellulose vegetarian capsule.

**CONTAINS** an ingredient derived from the shells of shellfish (shrimp, crab and crawfish).

**CONTAINS NO** Milk, soy, yeast, corn, wheat, gluten, sodium, salt, sugar, starch, fat, cholesterol, oil, emulsifier, wax, binder, filler, excipient, lubricant, coating, diluent, flowing agent, color, flavor, sweetener, preservative or genetically modified (GMO) ingredients.

**CONTAINS NO ADDITIVES OF ANY KIND**